

Did You Know...

information you can use



Cabinet Maintenance



Cabinet maintenance of your Parts Washer is just as important as greasing your bearings or cleaning the pump suction filter. Any sign of rusting inside of your STINGRAY® Parts Washer cabinet is a problem that can develop into major damage. As with most capital equipment an ounce of prevention is worth a pound of cure.

How Do You Prevent Corrosion from Attacking Your Washer Cabinet?

There are several possible causes for corrosion on the inside of the washer cabinet. They include corrosive incoming water supply, galvanic corrosion and poor chemical management. Poor chemical management is the most common cause.

The easiest prevention step is to be sure the cleaning chemical you are using provides corrosion protection and then to maintain the proper concentration of that chemical.



The one way to reliably measure chemical concentration is by titration. Titrating on a regular basis will determine the percentage of cleaning chemical per gallon of water and allow you to determine if additional chemical is required. Normally, concentrations of 4% to 8% are acceptable. MART Tech Services has titration kits and user instructions for all the recommended Power Kleen washing chemicals. Know your pH level! In order to prevent corrosion of steel you must maintain the pH level between 10.5 and 12.5. You can test your pH level with a standard [pH test strip](#).



Titration and testing pH levels on a regular basis is important not only to prevent deterioration of your wash cabinet but also to maintain the cleaning standards you expect from your Power Washer. The type of chemical and the length of time before change out (bath life) will greatly determine the cleaning results you achieve. Bath life will depend on several factors, which include the type of chemical, the chemical concentration, the type of soils being removed, and the amount of cleaning being done.

Oil that floats on the surface can significantly deteriorate your cleaning results and is one of the easiest contaminants to remove. Oil skimmers to remove the bulk floating oil are available as an option or retrofit on all STINGRAY Parts Washers.



MART
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Service and Support
Our offices are open M-F from
8AM to 5PM CST

STINGRAY
Parts Washers
(314) 447-9000
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(Cabinet Maintenance, continued)

As the wash solution is used to clean parts it will become increasingly more contaminated. At some point the solution will become fully saturated and it will be necessary to change the wash solution and recharge the washer with new water and chemical.



Rust Removal

If your Parts Washer is rusted or showing signs of corrosion on the inside you must act quickly to prevent further damage. Time is of the essence. DO NOT WAIT.



Power-Kleen Rust Buster

A concentrated biodegradable rust remover for use in steel cabinet parts washers found in industrial maintenance and manufacturing operations.

Part Number	Package Size
85004	30lbs Pail

Power-Kleen Rust Buster...

- Effectively removes surface rust, hard water scale, and chemical residue from the inside of the parts washer cabinet.
- A simple rinse with water and our deactivating chemical neutralizes the rust remover for disposal.
- Contains no silicone to interfere with new coatings or paint.
- Saves time and labor costs.

Things to Remember to Prevent Corrosion and Improve Cleaning:

- **Select an appropriate cleaning chemical that provides corrosion protection.**
- **Maintain your chemical concentration by titrating your wash solution on a regular basis.**
- **Test your pH levels on a regular basis and maintain a level between 10.5 and 12.**
- **Know your bath life, and change or recycle the wash solution on a regular basis.**
- **If the inside of your wash cabinet is showing signs of rust or corrosion immediately call MART Tech Services. We will be glad to assist you with any issues regarding your STINGRAY Parts Washer.**