

Power-Kleen Rust Buster

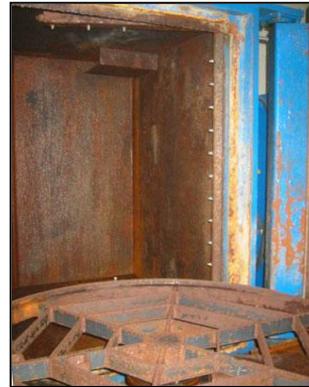
Cabinet Rust Remover 131

Heavy-Duty, Rust Remover for Iron and Steel

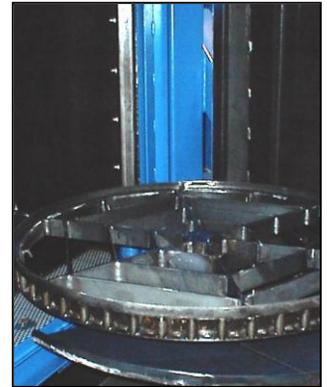
Power-Kleen Rust Buster is a concentrated biodegradable powder rust remover for use in steel cabinet parts washers found in industrial maintenance and manufacturing operations.

ADVANTAGES

- Effectively removes surface rust, hard water scale, and chemical residue from the inside of the parts washer cabinets.
- No additional sanding or rust removal is required for most applications.
- A simple rinse with water and neutralize the rust remover for disposal.
- Contains no silicone to interfere with new coatings or paint.
- Saves time and labor costs.



Corrosion
Damaged Cabinet



Rust-free
Cabinet

PHYSICAL PROPERTIES

Form:	Powder
Color:	Off White
pH (use dilution)	5
Storage Stability	Excellent, keep from freezing.

For Use Precautions and First Aid Information, please see the Material Safety Data Sheet.

Medical Emergency Hotline 1-800-246-2890

PACKAGING

Part Number	Package Size
85004	30 lbs Pail

- Shipping: Ships UPS or Truck
- For additional information, please contact:
StingRay Tech Services at 1-800-543-6278 or visit our Website: www.stingrayservice.com

MIXING INSTRUCTIONS

For StingRay / MART Parts Washers, Drain and flush the reservoir to remove dirty water and sludge. Good spray contact is important for effective rust removal of the cabinet walls. First prep the surface with a wire brush or wire wheel along with adding a large plate of steel in the center of the turntable to deflect the solution providing better overall coverage. Fill the machine with fresh water, and heat to 150°F. Lower temperatures may cause foaming, higher temperatures will cause the product to be overly aggressive. Add De-Ruster directly to the floor of cabinet at a rate of 9 lbs per 100 gallons of water. Dissolve De-Ruster in solution by cycling machine for 3 minutes and verify that the pH level is between 3 and 5.

Run wash cycles in 30 minute intervals. Check machine after each interval to determine if more cleaning is necessary. Total time may take from ½ hour to four hours. Often a light coating of silt will remain on the wall surfaces making it difficult to see whether the surface is cleaned. Spray the surface with fresh water to see the actual steel surface. If more rust removal is required, run another cycle. If additional cleaning stops, add more De-Ruster. Depending on your application results may vary.

When the surfaces look adequately de-rusted, turn off the heat source, hose down entire cabinet and drain reservoir, rinsing reservoir as it drains. The drained wash water is expected to be acceptable for discharge to the sanitary sewer. However regulations may vary in each municipality, please confirm with your local facilities. Thoroughly rinse all walls and roof. Re-fill the washer with fresh water, heat machine to operating temperature and neutralize the reservoir with an operating dose of your standard alkaline detergent. Additional defoamant may be required to prevent foaming on the first wash bath.



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