Updated MART Service Schedule

The following figure shows part of the schedule, organized by hours of washer operation or length of time. Maintenance procedures for items in the schedule follow and are grouped by washer systems and assemblies. Use the **Hour Meter** on the washer's control panel to schedule maintenance by hours of operation or length of time.

Service Schedule			
Frequency	Date	Technician	
8 Hours (At the end of every shift)			
Wash Pump Intake Filter (inspect/clean)			
Turntable Bearings (grease; Lubriplate 1444) (All machines except C30's and T40's with Turntab	le Hubs)		
PBM Swivel Joint (grease; Lubriplate 1444)			
Sludge Level (monitor)			
SHIM Fold Down Arm Swivel Joint - <i>Option</i> (grease; Lubriplate 1444)			
SHIM Manifold Selector Valves & Handle - <i>Option</i> (operate between Short & Full positions)			
40 Hours (Weekly)			
Chemical Concentration (test/record)			
Auto-Lubrication - Option (inspect/refill)			
Filtration – <i>Option</i> (inspect/replace)			
Oil Skimmer Wheel & Frame – <i>Option</i> (inspect/clean)			
Pure Rinse RO System - <i>Option</i> (inspect/flush)			
160 Hours (Monthly)			
PBM & Rinse Nozzles (inspect/monitor)			
Air Intake - Burner Blower Motor (clean)			
Sludge Scraper Chain Tension – <i>Option</i> (inspect/tighten)			
Sludge Scraper Wiper Blade – <i>Option</i> (inspect/adjust)			
Oil Coalescer Pack, Chamber & Float Ball – <i>Option</i> (inspect/clean)			

1100 Hours (6 Months) (C30 & T40)Turntable Hub Assembly (grease; Lubriplate 1444) Slip Clutch/Torque Limiter (inspect) PBM Swivel 2-1/2" Jam Nut (inspect/adjust) PBM Manifold & Nozzles (flush) Voltage at Power Distribution Block (measure) Amperage Draw at Wash Pump(s)(measure) Turntable Drive Bearings (grease; XHP222) Upper Manifold Bearing (grease; XHP222) Door Bearings (grease; XHP222) Wash Pump & Pump Motor (grease XHP222) Wash Pump Couplings (inspect) Oil Skimmer Wheel Bearings (grease; XHP222) Solution Control – Float Ball & Rod (inspect/clean) Water Solenoid Valves (inspect/clean) Incoming Fresh Water Y Strainer (inspect/clean) Air Intake – Steam Exhaust Blower Motor (clean) Sludge Scraper Take-up Bearing - Option (grease/XHP222) VFD Heat Sink - Option (inspect/clean) HABO Heating Element & Air Discharge Nozzles – Option (inspect/clean) Center Probe Teflon Bearing Plate - *Option* (inspect) Center Probe Chain & Lift Pin – *Option* (oil/inspect) Jib Crane Bronze Washer – *Option* (inspect) **Solution Clean-out** (1 Month, 3 Months or 6 Months - which will vary depending on your cleaning process, type of parts, amount of soils being removed and reservoir sludge depth) Heating System (Electric Elements, Gas or Steam Heat Exchanger) – (inspect/clean) Wash Pump Intake Filter (inspect/clean) Sludge Dam Filter (inspect/clean)

Thermocouple (inspect/clean)	
Rinse Heat Exchanger & Manifold (inspect/clean)	
Solution Control Reservoir (inspect/clean)	
Oil Skimmer/Surface Scraper Reservoir - <i>Option</i> (inspect/clean)	
Oil Coalescer Reservoir & Float Ball – <i>Option</i> (inspect/clean)	

For more details about any of the maintenance tasks above please review this chapter (all standard features) or Chapter 7 Options (labeled with *Option* above) which has subsections for each individual option to help you with operation, maintenance and troubleshooting.